

## Visual Mixing Guide Aerodur HS 2121 CF Primer

### Aerospace Coatings













#### Mix Ratio by Volume

- 5** ADUR HS 2121 CF (Base)
- 1** 6040 (Curing Solution)
- 1** A9026 (Activator)

#### Product Details

- **Induction time:**  
N/A
- **Viscosity:**  
18-30 seconds with ISO4
- **Dry film:**  
15-25 microns (0.6-1.0 mils)

#### Mixing Quantity Options

	Large	Medium	Small	Spot Repair
ADUR HS 2121 CF	 5L 5L	 5L	 1230g	 330g
6040	 1L 1L	 1L	 153g	 41g
A9026	 1L 1L	 1L	 120g	 32g

**Note:** This chart is FOR REFERENCE ONLY. Please refer to the TDS on [aerospace.akzonobel.com](https://aerospace.akzonobel.com) for further information

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