


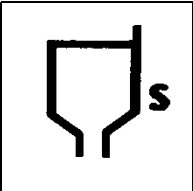
 **Base:**
10P2-3
 **3 parts**

 **Curing Solution:**
EC-110
 **1 part**



At 77°F(25°C)

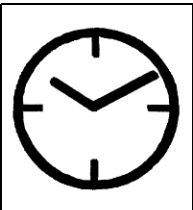
Mix Viscosity: 16 – 20 seconds Zahn-Cup #2
 25 – 35 seconds ISO-Cup #4

Pot life: 4 hours min – 8 hour max
Induction Time: 30 minutes



One coat needed: Spray a single uniform wet coat to recommended dry film thickness

Dry film thickness: 0.6 to 1.0 mils (15 – 25 microns)



At 75 to 80°F & 50% RH

Dry to dust: 15 Minutes
Tack Free: 1 Hour
Dry to Tape: 2 Hours
Clean Up: Use MEK



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.2-1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, Binks Mach 1
HP Air Assisted Electrostatic	.23-.28 mm	60-75 psi	1800-2500 psi	PRO4500AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.