

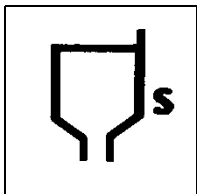
**Base:**  
**10P20-12**  
**3 parts**



**Curing Solution:**  
**EC-212**  
**1 part**



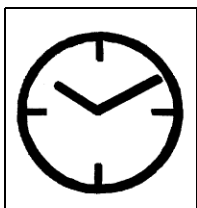
**Thinner/Reducer:**  
**TR-114**  
**.5 part (if desired)**



**At 77°F (25°C):** **Mix Viscosity:** 15 – 22 seconds #2 Zahn  
14 – 21 seconds ISO #4 Cup  
**Pot life:** 2 hours, (4 hours when TR-114 is used)  
**Induction Time:** 15 Minutes



**One coat needed:** Spray an even closed wet coat  
**Dry film thickness:** 0.7 to 1.0 mils (17.8 – 25.4 microns)



**At 77°F (25°C) at 50% RH**  
**Dry to Topcoat:** 3 Hours Minimum  
**Full Cure:** 7 Days  
**Clean Up:** Use MEK



Type equipment	Tip Size
HVLP and Air	1.4 mm (.055inch) nozzle orifice
Air Electrostatic	1.2mm (.047inch) nozzle orifice
Airless Electrostatic	.28 - .33 mm (.011 - .013 inch) nozzle orifice @ 60° angle

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.