

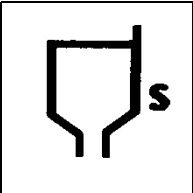
Base:  
10P2-3  
4 parts



Curing Solution:  
EC-113  
1 part



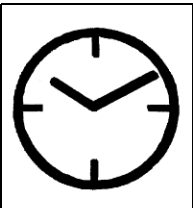
Curing Solution:  
TR-49, TR-19 or  
TR-20  
As required



At 77°F(25°C) Mix Viscosity: 20 – 22 seconds #2 Zahn  
Pot life: 8 hour minimum  
Induction Time: 30 minutes



One coat needed: An agitated pot is recommended to keep the zinc dust suspended.  
Spray all cross coats to achieve a dry film thickness of 2 mils (50 microns) per coat.  
Dry film thickness: 2.5 mils (63.5 microns)



At 75 to 80°F & 50% RH  
Dry to Touch: 15 Minutes  
Dry to Overcoat: 30 Minutes  
Dry Hard: 8 Hours  
Clean Up: Use MEK or TR-49



Type equipment  
Spray Gun with Agitated Pot Recommended