
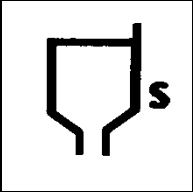

Base:
10P30-1
3 parts


Curing Solution:
EC-242
1 part



At 77°F (25°C):

Mix Viscosity: 13 – 17 seconds Ford-Cup #4
Pot life: 4 Hours
Induction Time: 60 minutes



Coats needed: Spray apply a single uniform wet coat to recommended dry film thickness
Dry film thickness: 0.5 – 0.9 mils (13 – 23 microns)



At 75 to 80°F & 50% RH

Dry to dust: 90 Minutes Max
Tack free: 3 Hours
Dry through: 12 Hours
Cure schedule: ½ hour air dry and one hour at 160°F (71°C)
Clean Up: Use TR-19 or MEK



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, BinksMach 1

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