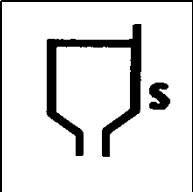




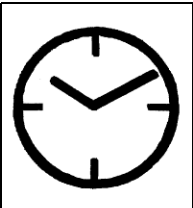
	Base: 10P4-2NF 1 part		Curing Solution: EC-117S 1 part		Thinner/Reducer: TR-19 or TR-20 0 – 0.5 max part (as required)
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At 77°F(25°C): Mix Viscosity:	25 – 35 seconds #1 Zahn 14 – 28 seconds EZ Zahn Cup #2
Pot life: Induction Time:	16 hours 30 minutes minimum



One coat needed:	Spray a single uniform wet coat to recommended dry film thickness
Dry film thickness:	0.5 to 0.7 mils (13 – 18 microns)



At 77°F ± 2°F / 25°C ± 2°C & 55% ±5% RH	
Dust Free:	15 Minutes
Tack Free:	2 Hours
Dry to Topcoat:	1 Hour
Dry Through:	4 Hours
Clean Up:	MEK or C28/15



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.2 -1.4 mm			

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.