

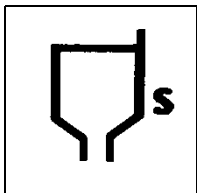
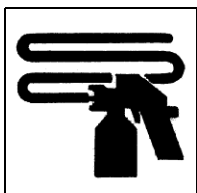
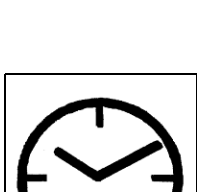
 Base: 10P4-3NF 1 parts	 Curing Solution: EC-117 1 part	 Thinner/Reducer: TR-19 or TR-20 0-.5 part max. (as required)
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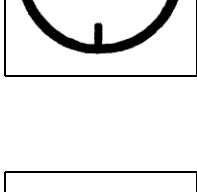
At 77°F (25°C): Pot life: Induction Time:	Mix Viscosity: 16 hours maximum 30 minutes	25 – 35 Seconds Zahn Cup #1 12 – 16 Seconds Zahn Cup #2
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One coat needed: Dry film thickness:	Spray a single uniform wet coat to recommended dry film thickness 0.5 to 0.7 mils (13 – 18 microns)
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At 77°F ± 2°F 25°C ± 2°C & 55% ± 5% RH	
Dust Free: Tack Free: Dry to Topcoat: Dry Through:	15 Minutes 2 Hours 1 Hour 4 Hours



Type equipment HVLP	Tip Size 1.2 – 1.4 mm	Gun Air Pres.	Pot Air Pres.	Other
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We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.