

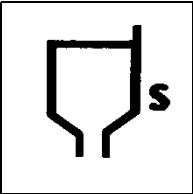


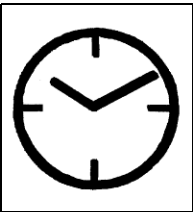
Base:	Curing Solution:
 10P8-10NF 1 part	 EC-283 1 part



At 77°F (25°C):	Mix Viscosity:	40 – 55 ISO-Cup #3 15 – 19 Zahn Cup #2
	Pot life:	8 Hours
	Induction Time:	None



Coats needed:	Spray a single uniform wet coat to recommended dry film thickness
Dry film thickness:	0.5 to 0.7 mils (12.7 – 17.8 microns)



At 77°F ± 2°F 25°C ± 2°C & 55% ± 5% RH		
	Dust Free	15 Minutes
	Tack Free:	30 Minutes
	Dry to Topcoat:	2 Hours
	Dry Through:	4 Hours
	Clean Up:	MEK



Type equipment	Tip Size
HVLP	1.2 – 1.4mm
High Pressure Airless Electrostatic	0.23 – 0.28mm

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.