





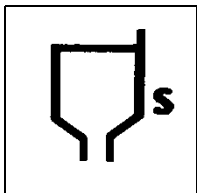


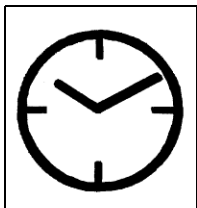
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|---|--------------------------|--|------------------------------------|---|-----------------------------|
|  | Base: 10PW20-4 |  | Curing Solution: ECW-104 |  | Thinner: Di-Water |
|   | 3 parts |  | 1 part | | 15% by Volume Max |



| | | |
|------------------------|------------------------|---|
| At 77°F (25°C): | Mix Viscosity: | 37 – 60 seconds (reduced 10% by volume with DI water) ISO-Cup 4 20 – 26 seconds (reduced 10% by volume with DI water) Zahn-Cup Signature #2 18 – 25 seconds (reduced 10% by volume with DI water) #4 Ford |
| | Pot life: | 4 Hours |
| | Induction Time: | 20 minutes |



| | |
|----------------------------|---|
| Coats needed: | Spray a single uniform wet coat to recommended dry film thickness. |
| Dry film thickness: | 0.6 – 1.0 mils (15 – 25 microns) |



| | |
|-----------------------------------|------------------|
| At 75 to 80°F & 50% RH | |
| Full cure: | 14 Days |
| Dry to topcoat: | 2 Hours |
| Dry hard: | 6 Hours |
| Clean Up: | Use TR-19 |



| Type equipment | Tip Size | Gun Air Pres. | Pot Air Pres. | Other |
|----------------|------------|---------------|-------------------|--------------------------|
| HVLP | 1.2-1.4 mm | 8-25 psi | Varies w/pot size | Iwata, Sata, BinksMach 1 |

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.