


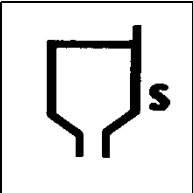
 Base: 10P20-14  3 parts	 Curing Solution: EC-214 1 part	 Thinner : TR-114 or TR-49 0.5-1 part as needed
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At 77°F (25°C): **Mix Viscosity:** **14 – 18 seconds ISO Cup 4**
12 – 16 seconds Ford Cup 4

Pot life: **4 Hours**

Induction Time: **30 minutes**



Coats needed: **Spray an even wet closed coat.**

Dry film thickness: **0.6 to 0.9 mils (15 - 23 microns)**



At 75 to 80°F & 50% RH **Dry to dust:** **1.5 – 2 Hours**

Dry to tape: **4 – 5 Hours**

Full cure: **7 Days**

Dry to topcoat: **5 Hours**

Clean Up: **Use TR-19, TR-36, MEK or a VOC Compliant Solvent Blend**



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, BinksMach 1
Low Pres. Electrostatic	1.2 mm	35-45 psi	12-100 psi	PRO3500, 4500SC
Air Assisted Electrostatic	.028-.033 mm	55-65 psi	2000-3000 psi	PRO 4500AA 360 -400 cc/min.

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.