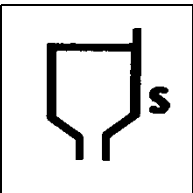


<p>Base: Semi-Gloss: 456-23 Series Flat: 466-23 Series 1 parts</p>	<p>Curing Solution: Semi-Gloss: EC-263 Flat: EC-264 1 part</p>
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At 77°F (25°C):

Mix Viscosity:	17-35 seconds Zahn-Cup #2
Pot life:	4 Hours
Induction Time:	15 minutes



Coats needed: Spray a single wet coat. Allow a 15 minute solvent flash and apply a second wet coat.

Dry film thickness: 1.0 – 1.5 mils (25 – 37 µm microns)



At 77°F & 50% RH

Dry to Touch:	3 Hours
Dry to Tape:	7 Hours
Clean Up:	Use TR-19



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
Air Assisted Airless Electrostatic	.279 mm (.011 in)	60° angle, .330mm (.013 in)	80° angle	
Air Spray Electrostatic	1.4 mm (.055 in)	45 – 65 psi	6 – 8 psi	

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.