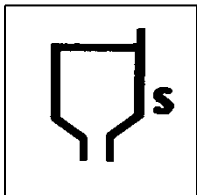




 **Base:**  
**666-58 Series**  
  **3 parts**

 **Curing Solution:**  
**X-503**  
**1 part**



**At 77°F (25°C):**

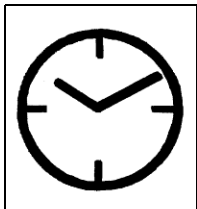
**Mix Viscosity:**      **15 – 30 Seconds #4 Ford Cup**  
                                  **17 – 32 Seconds Signature Zahn-Cup #2**  
                                  **25 – 75 Seconds ISO cup #4**

**Pot life:**                      **4 hours**  
**Induction Time:**         **30 minutes**



**Coats needed:**             **Apply a single wet coat. Allow 15 to 30 minutes flash-off.**  
    **Apply a second wet coat.**

**Dry film thickness:**      **1.7 to 2.3 mils (43 – 58 microns)**



**At 77°F (25°C) & 50% RH**

**Dry to Touch:**                **4 Hours**  
**Dry to Tape:**                **6 Hours**  
**Clean Up:**                    **Use TR-19, TR-36, C28/15, MEK or a VOC-compliant solvent blend.**



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.2 - 1.4 mm	<45 psi	5 – 15 psi	Iwata, Sata, BinksMach 1
Air Assisted Electrostatic	.023 - .028 mm	55 – 65 psi	1800 – 2500 psi	PRO 4500AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.