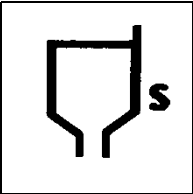


Base:
646-58-XXXX Series

Curing Solution:
X-501

 1 part

 1 part



At 77°F (25°C):

Mix Viscosity: 15 – 30 Seconds #4 Ford Cup
17 – 32 Seconds Signature Zahn-Cup #2
25 – 75 Seconds ISO cup #4

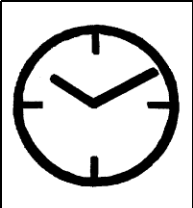
Pot life: 4 hours

Induction Time: 30 minutes



Coats needed: Apply a single wet coat. Allow 30 to 45 minutes flash-off.

Dry film thickness: 1.7 to 2.3 mils (43 – 58 microns)



At 75 to 80°F & 50% RH

Dry to Touch: 4 Hours

Dry to Tape: 10-12 hours

Clean Up: Use TR-19, TR-36, C28/15, MEK or a VOC-compliant solvent blend



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.2 - 1.4 mm	<45 psi	5 – 15 psi	Iwata, Sata, BinksMach 1
Air Assisted Electrostatic	.023 - .028 mm	55 – 65 psi	1800 – 2500 psi	PRO 4500AA

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.