

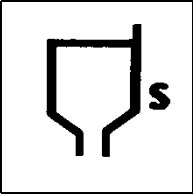
Base:
8B6A
4 parts



Curing Solution:
50C3A
1 part



Thinner/Reducer:
66C20 or 66C28
1 part



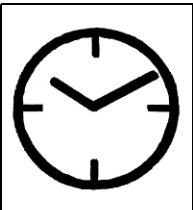
At 77°F (25°C):

Mix Viscosity:	20 seconds minimum Zahn-Cup #2 25 – 35 seconds minimum ISO Cup #4
Pot life:	6 – 8 hours
Induction Time:	15 – 20 minutes



Coats needed: Allow brush coat to stand 6 hours to overnight between coats. Spray coats may be applied consecutively, allowing 30 minutes between coats.

Dry film thickness: Conductivity is achieved at a film thickness of 37-50 microns (1.5-2.0 mils). Rain erosion performance is optimized at a film thickness of 200-250 microns (8.0-10.0 mils).



At 75 to 80°F & 50% RH

Dry Tack Free:	30 – 60 minutes
Dry Through:	6 – 8 hours
Full Cure:	7 days
Clean Up:	MEK, or C28/15



Type equipment	Tip Size	Gun Air Pres.	Pot Air Pres.	Other
HVLP	1.2 – 1.4 mm	8-25 psi	Varies w/pot size	Iwata, Sata, Binks Mach 1
Air Assisted Electrostatic	.28 – .33 mm	65-75 psi	850-1000 psi	Graco PRO4000AA
Brush				

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.