

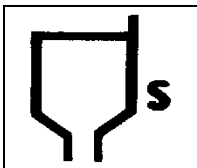
Base:
10P30-8
4 part



Curing Solution:
EC-284
1 part



Thinner/Reducer:
TR-114 or TR-115 (optional)
1 part



At 75-80°F:
(24-27°C)
50% RH:

Viscosity: 20 – 30 seconds Zahn Cup #2 S90 Signature
Pot life: 4 hours
Induction time: 15 minutes
Cleaning of equipment: MEK, MPK, or equivalent

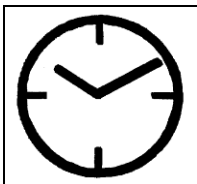


Coats needed:

Apply full wet coats with about 15 minutes flash off time between coats until desired film thickness is reached

Dry film thickness:

2.0 - 4.0 mils (50 – 100 microns)



Dry to Sand: 3 – 4 Hours at 2 – 2.5 mils dry.

NOTE: Application at higher film thickness will extend the dry time



Equipment Type

HVLP
Air Assist Airless HVLP
High Pressure Assist HVLP

Tip size

1.4 mm (.055 inch) nozzle orifice
0.6 mm (.024 inch) nozzle orifice
0.5 mm (.018 inch) nozzle orifice

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