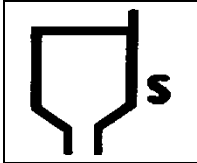


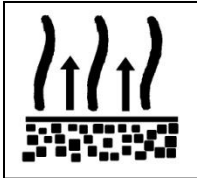
<b>Base:</b> <b>10P8-11</b>  <b>1 part</b>	<b>Curing Solution:</b> <b>EC-286</b>  <b>1 part</b>
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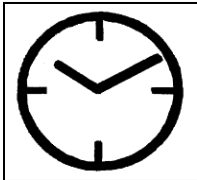
<b>At 75-80°F:</b> <b>(24-27°C)</b>	<b>Mix Viscosity:</b> <b>17-23 seconds #2 Zahn – signature Cup</b> <b>32 – 45 seconds ISO – Cup 4</b>
	<b>Pot life:</b> <b>4 hours</b>
	<b>Induction Time:</b> <b>None Required</b>



<b>1 Coats needed:</b> <b>Apply 1 full wet closed coat to reach required film thickness.</b> <b>Dry film thickness:</b> <b>.6 -.9 mils (15 – 23 microns)</b>
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**Ambient cure Set to touch in 30 minutes (77°F/25°C @ 50% RH)**



<b>Dry to topcoat:</b> <b>2 hours</b> <b>Full Cure:</b> <b>7 days (air dry)</b> <b>Clean Up:</b> Use TR-36, MEK or applicable cleaning solvent	Accelerated cure options are available. See TDS for details
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Type of equipment	Tip size
Air	1.2 – 1.4 mm nozzle orifice
HVLP	1.2 – 1.4 mm nozzle orifice
HP Airless Electrostatic	0.23 – 0.28 mm nozzle orifice

We have taken reasonable care in preparing the Mixing Guide and in collecting and preparing material for inclusion in it but do not represent or warrant that it is free from error or that the information content is complete or accurate. The information is advisory only and the use of the Material is solely at your own risk.