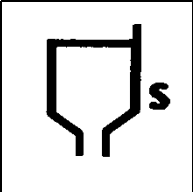




<p>Base: 4450G00003</p> <p> 1 parts</p>	<p>Curing Solution: CS4906</p> <p> 1 part</p>	<p>Activator A496X</p> <p> .25 parts</p>	<p>Activator Options: A4961: High Temperature High Humidity A4962: Cool Weather A4968: Standard A4969: Fast Stripe - Spot Repair</p>
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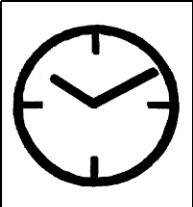


<p>At 77°F (25°C):</p> <p>Mix Viscosity: 16 – 20 seconds #2 Zahn (20-40 seconds ISO Cup#4)</p> <p>Pot life: 2.0 – 2.5 Hours</p> <p>Induction Time: 10 minutes</p> <p>Dry Film Thickness: 2.0 to 2.5 mils (50 – 62.5 microns)</p> <p>Clean Up: Use TR-19 or MEK</p>
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Apply a single uniform wet coat of Alumigrip 4450 Clear Coat, flash 15 - 30 minutes followed by a cross coat until desired uniform appearance.


Note: If spraying parts using A4969, apply one single wet coat, followed by 5 minute flash and a single cross coat.



At 77°F (25°C)	A4961	A4962	A4968	A4969
Activator:				
Dust Free	8 hours	6 hours	4 hours	0.5 hour
Dry to Tape	24-36 hrs	10 hrs	12 hrs	1–1.5 hrs
Full cure	7 days	7 days	7 days	7 days



<u>Type of equipment</u>	<u>Tip size</u>
Air	1.2 – 1.4 mm nozzle orifice
HVLP	1.2 – 1.4 mm nozzle orifice
LP Electrostatic	1.2 – 1.5 mm nozzle orifice
Air Electrostatic	.009 – .013 in. nozzle orifice



Alumigrip may be sprayed outside of the perimeters listed above. Please see the Technical Data Sheet for the Activator / Condition options. Dry times will vary depending on conditions